

Inspection Notice on the ISC Steel Swivel Karabiner

February 2018

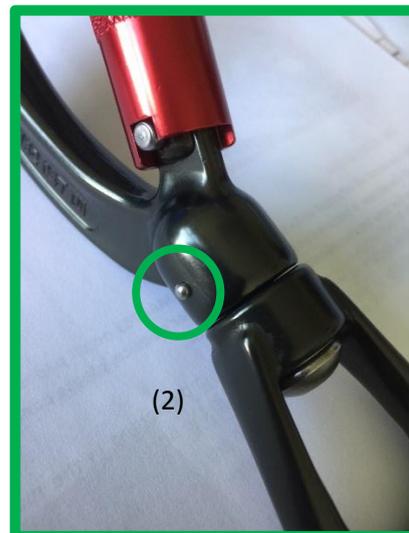
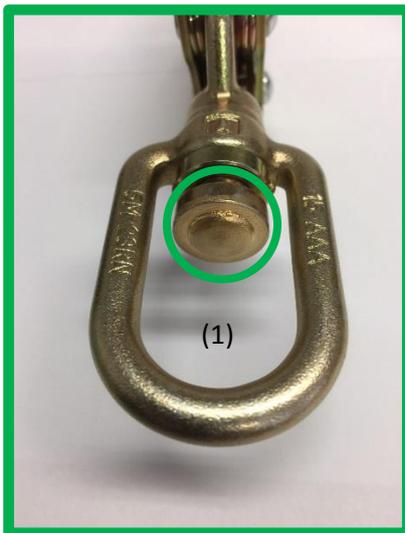
Reason for Notice

We have received notice of a very small number of instances of KH260 karabiners where the retaining pin on the nut for the swivel assembly has become dislodged resulting in the nut backing off the stem and the swivel assembly separating from the karabiner. There are no reported injuries associated with this issue, but out of an abundance of caution we wanted to notify potential users of this issue.

Upon initial review, it is limited to a batch of KH260 Twister Karabiner. However, we feel that it is prudent for us to broaden the inspection to include all karabiners that utilize the same assembly method (KH260, KH260i, SH826, SH826i). It has been determined that with careful inspection, karabiners with the issue can be identified in the field.

Inspection Procedure

Step 1: Determine if your karabiner may be affected.



If the nut at the head of the karabiner is peened (1) or the screw through the head of the karabiner is captivated with a rivet through the body of the karabiner (2), as shown above, no further action is required at this time.

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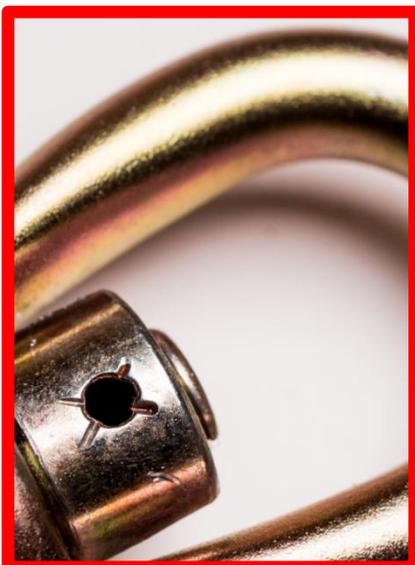
International Safety Components Ltd
Unit 1, Plot 2, Llandygai Industrial Estate
Bangor, Gwynedd, United Kingdom
LL57 4YH

T > +44 (0) 1248 363 110
F > +44 (0) 1248 372 348

sales@iscwales.com
www.iscwales.com



If the Karabiner has a roll-pin with red paint, please continue with the inspection in step 2.



IMPORTANT: If you do not see the red paint or if there is no pin present or if the nut rotates or is loose the karabiner should be removed from service immediately – please return to the manufacturer in line with the corrective action at the end of this notice.

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Step 2: Inspect the nut at the top of the Steel Swivel Karabiner. You should notice a hole in the nut where the retaining pin is inserted at the factory. Look for the red indicator paint which should be in the hole.

If you see the red indicator paint within the hole, please take the following steps to verify the swivel is secure during daily inspections:

- 1) Verify presence of the red paint and the roll-pin.
- 2) Customer should permanently mark the top of the stem and nut as shown below. During daily inspection verify that the mark remains aligned between the stem and nut and does not rotate.



Corrective action

Please send all affected units back to ISC quoting RMA#763 on all paperwork and boxes. If the Steel Swivel Karabiner is installed on another manufacturer's device, please contact that manufacturer. We apologize for any inconvenience caused by this issue.

ISC confirms that technical modifications have been implemented in the manufacturing process to eliminate the possibility of this phenomenon occurring in the future.